

# STEM Characterization of Epitaxial Monolayer MoS<sub>2</sub>

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Growing single crystal monolayer MoS<sub>2</sub> at large scale is the basis for high performance electronics and optoelectronics. Currently, large-area MoS<sub>2</sub> films are almost inevitable polycrystalline, with deteriorated electrical properties ascribed to the existence of various grain boundaries. [1] Epitaxial growth is a promising approach for achieving single crystal film with solely limited mirror grain boundaries (m-GBs) at merging areas, which are even predicted beneficial for electrical properties. [2] Such merging areas are critical; however, it has rarely been studied and reported, especially at atomic scale.

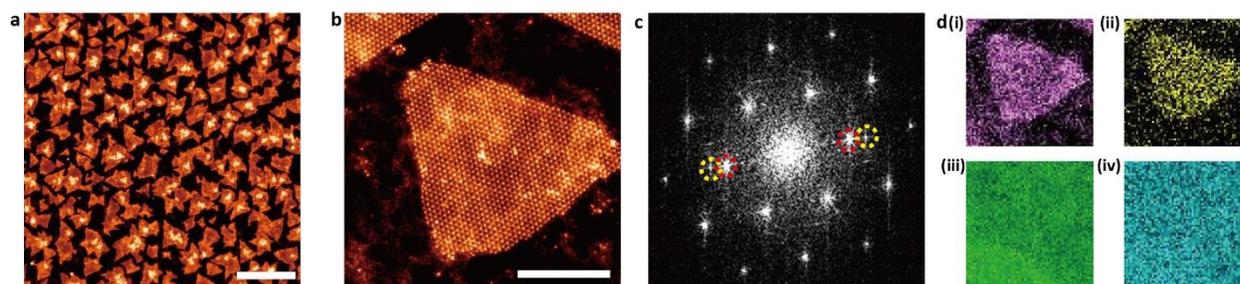
Here we apply aberration corrected scanning transmission electron microscopy annular dark field (STEM-ADF) imaging to disclose the atomic structure of monolayer MoS<sub>2</sub> and utilize electron energy loss spectroscopy (EELS) to identify the elemental distribution. Monolayer MoS<sub>2</sub> film was grown by molecular beam epitaxy (MBE) on an exfoliated BN substrate, and was transferred onto TEM grids through a polymer free method. The STEM experiments were performed on an aberration-corrected Nion-UltraSTEM-100 at 60 kV.

Figure 1(a) shows a large scale STEM-ADF image containing dozens of triangular MoS<sub>2</sub> flakes on BN substrate. All triangles point either in the same direction, or position at a relative 60° rotation, which indicates an epitaxial growth of MoS<sub>2</sub> on BN. Figure 1(b) reveals a typical MoS<sub>2</sub> triangle flake without extended defects inside the crystal. From the fast Fourier transform (FFT) pattern, the same orientation of MoS<sub>2</sub> (red circle) and BN (yellow circle) further confirms an epitaxial growth nature. EELS mapping (Figure 1c) demonstrates a uniform elemental distribution of Mo and S in triangles, and a homogeneous distribution of B and N across the whole substrate.

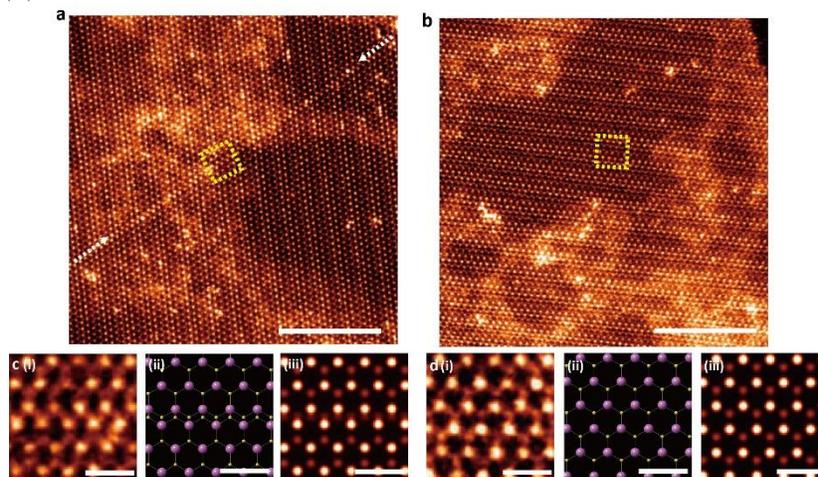
It is known that MoS<sub>2</sub> has a 3-fold symmetry in (001) plane. Suppose all MoS<sub>2</sub> flakes share the same or a relative 60° rotation. When two random flakes merge, the merging area should have only two scenarios – perfect merging (no GBs) or consisting of merely m-GBs. These two cases are both frequently observed. A typical m-GB is shown in Figure 2(a), with a S-4|4E type (mirror grain boundary consists of strings of 4- fold rings with Sulphur edge sharing) structure (Figure 2c) [3]. We have analyzed dozens of grain merging cases, and surprisingly, only S-4|4P (composed of 4-fold rings with Sulphur point sharing) and S-44|E types were found, while Mo-oriented GBs were never observed. This is most likely due to the high formation energy of Mo-oriented m-GBs. [4] Figure 2(b) and 2(d) indicate a potential perfect grain boundary merging area with no misalignment. Herein, our STEM results demonstrate the possibility in fabrication of large scale single crystal MoS<sub>2</sub> via an epitaxial growth approach. Only m-GBs were observed and the material holds potential for high performance device applications. [5]

References:

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- [5]. This research was supported in part by the U.S. Department of Energy, Office of Science, Basic Energy Science, Materials Sciences and Engineering Division and through a user project at ORNL's Center for Nanophase Materials Sciences (CNMS), which is a DOE Office of Science User Facility.



**Figure 1.** (a) STEM-ADF images of a monolayer MoS<sub>2</sub> film at a large field of view and (b) a typical triangular shape monolayer MoS<sub>2</sub> flakes and its corresponding (c) FFT pattern. (d) EELS elemental mapping of (i) Mo, (ii) S, (iii) B, and (iv) N in the same area of b. Scale bar: 100nm in (a), and 5nm in (b).



**Figure 2.** (a) STEM-ADF image of a monolayer MoS<sub>2</sub> film containing a m-GB at merging area indicated by the white arrows. (b) STEM-ADF image of a potential merging area in monolayer MoS<sub>2</sub> film with perfect grain merging. (c) (i) Zoom in image of the yellow box area in (a) showing the m-GB structure. (ii) Atomic structure of the m-GB and (iii) simulated ADF images based on the structure model in (ii). (d) (i) Zoom in image of the yellow box area in (b) showing perfect merging. (ii) Atomic structure of the merging area and (iii) simulated ADF images based on the structure model in (ii). Scale bar: 5nm in (a), and 0.5 nm in (b) and (c).